

Roll Film Handoff

machine and reel input handoff

These files organize buyer inputs and validation ownership. They do not approve a material, package, process, compliance status, shelf life, price, lead time or MOQ.

Category	Field	Buyer or packer input	Converter confirmation	Trial result	Approval owner	Notes
Product	Product form fill weight and filling condition					
Machine	Machine make model and pack format					
Web	Film width and number of lanes					
Print	Repeat length cut length and artwork orientation					
Registration	Eye mark size color side and sensor type					
Registration	Sensor scan lane intervening artwork and reference image if known					
Unwind	Unwind direction print face and sealant face					
Reel	Core inside diameter and core material					
Reel	Maximum outside diameter					
Reel	Maximum net and gross roll weight					

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Web handling	Shaft or chuck brake tension and edge guide					
Splices	Allowed quantity location marking and construction					
Sealing	Jaw type temperature pressure dwell and line speed					
Trial	Tracking forming cutting sealing stop and restart observations					
Change control	Machine artwork material or reel changes requiring reapproval					